豪悦
Haoyue

全心以赴 · 成就卓越



Hangzhou Haoyue
Personal Care Co., Ltd

豪悦护理

HANGZHOU HAOYUE PERSONAL CARE CO.,LTD.
Address: no.655, Hongfeng Road, economic development zone,
Yuhang District, Hangzhou City, Zhejiang Province
Hot line: **0571-26299866**

杭州豪悦护理用品股份有限公司
专注妇、幼、成人个人卫生健康护理
Focus on personal care for female，baby，adult

股票代码：605009

Stock No：605009



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ABOUT US
企业简介

杭州豪悦护理用品股份有限公司

杭州豪悦护理用品股份有限公司成立于2008年，经过多年发展,公司已成为国内少数集研发、制造与销售为一体的个人卫生护理用品领域供应商，业务涵盖婴儿纸尿裤、成人纸尿裤、经期裤、卫生巾、湿巾等一次性卫生用品。目前公司旗下有杭州伊蓓佳护理用品有限公司、杭州橙选科技有限公司、江苏豪悦实业有限公司、江苏嘉华进出口有限公司、豪悦（泰国）有限公司等数家子公司，以及杭州余杭、杭州临平、江苏沭阳、泰国四大生产基地。

秉承“全心以赴，成就卓越”的经营理念，整合全球供应链、引进高端全自动生产设备，通过以研发为先导的自主研创ODM模式，深度开发、迭代创新无木浆多维复合芯体纸尿裤及经期裤等产品，先进的生产工艺和严格的产品质量控制体系，让公司广受客户信赖和欢迎。

同时，凭借雄厚的研发和技术实力，豪悦护理被评为国家级高新技术企业，并设有杭州市级企业技术研发中心、浙江省级企业研发中心。截止目前，豪悦护理拥有各类专利108项，并参与了多项行业国家标准的起草，多年注重创新，深耕行业前沿，也为公司赢得了众多荣誉。

先进的技术带来过硬的产品，优异的质量赢得客户的信任，奠定了引领行业的雄厚基础，豪悦护理在与多家全球500强企业达成长期稳定合作关系的同时，也成为诸多民族品牌崛起的重要助力。

通过多年的生产经营，公司逐步构建了完整的垂直产业链，并在此基础上打造了众多自有的品牌，产品不仅满足国内市场，还出口到非洲、亚洲、欧洲以及大洋洲等世界各地，在广大客户中享有良好的知名度和美誉度。

随着经济社会快速发展，人们对护理用品品质要求越来越高，老龄化社会正在加速来临，个人护理用品也将迎来前所未有的机遇和挑战，豪悦护理将牢牢把握机遇，不断创新，向全球消费者提供更加优质，更具价值的产品。

全心以赴，成就卓越！健康人生，豪悦呵护！









COMPANY PROFILE

Hangzhou Haoyue Personal Care Co., Ltd, was Established In 2008. After Years Of Development, We've Become A Top Supplier Integrating R&d, Manufacturing And Sales Of Personal Hygiene Products Including But Not Limited To Baby Diapers, Adult Diapers, Menstrual Pants, Sanitary Napkins And Wet Wipes. So Far We've Owned Several Subsidiaries Like Hangzhou Yibeijia Personal Care Co., Ltd, Hangzhou Chengxuan Technology Co., Ltd, Jiangsu Haoyue Industrial Co., Ltd, Jiangsu Jiahua Import And Export Co., Ltd, Haoyue (thailand) Co., Ltd, As Well As Total Four Major Production Sites In Hangzhou Yuhang, Hangzhou Linping, Jiangsu Shuyang And Thailand Respectively.

Adhering To Our Business Philosophy "achieving Excellence With Full Devotion", Integrating Global Supply Chain, Introducing High-end Automatic Production Equipment, And Innovating Pulp-free Sap Absorbing-core Diapers And Menstrual Pants, The Advanced Production Process And Strict Product Quality Control System Have Made Us Widely Trusted And Welcomed By Customers.

With Strong R&d And Technical Strength, Haoyue Is Rated As A National High-tech Enterprise, And We Have Owned Zhejiang Provincial R&d Center And Hangzhou Municipal Center. Currently, We Have Obtained 108 Patents, And Have Participated In The Drafting Of Many National And Industrial Standards. Over The Years, Haoyue Is Devoted To Innovating, Which Has Brought Us Performance Growth, Many Honors And Has Established A Strong Foundation For The Company To Take Lead In Personal Care Industry.

Advanced Technology Brings Excellent Products And Excellent Quality Wins The Trust Of Customers. Over The Years, Haoyue Has Reached Long-term And Stable Partnerships With Many Fortune Top 500 Transnational Corporations, And Has Also Become An Important Contributor To The Rise Of Many National Brands.

With Many Years Of Production And Operation, Haoyue Has Gradually Built Up A Complete Vertical Industry Chain, And Have Created Many Of Own Brands. Our Products Are Not Only Welcomed In Domestic Chinese Market, But Also Popular In Africa, Asia, Europe And Oceania And Other Parts Of The World.

Along With The Rapid Development Of Economy And The Society, People's Demand For High-quality Personal Care Products Is Increasing Concurrently. The Aging Society Is Accelerating, Personal Care Industry May Face Unprecedented Opportunities And Challenges, Haoyue Will Firmly Grasp The Opportunity, Continue To Innovate, Provide More High-quality And Valuable Products To Consumers Over The World.

Achieving Excellence With Full Devotion □healthy Life, Haoyue Cares!

Warehouse& Stocks

❶ All Fluff Pulp Are Imported From The United States.

❷ Sap Is Imported From Japan And Germany.

❸ Glue Is Produced And Provided By The International Top Suppliers.



Fluff



SAP



Glue



Finished Products



Package



Non woven fabric

Quality Control

❶ Acceptance Testing Of Raw Materialsin

❷ Process Quality Control

(1) Pre-production Quality Control: Operators Inspect Raw Materials Visually,and Check With The Machine Process Parameters; The Inspection Operatorsreview And Confirm; Technicians Review The Process And Confirm Again.

(2)production Process Quality Control: Qc Operators Inspect The Products Atsite(10 Random Samplings Every 15minutes), And Fill In The Relevant Qualityrecords; Check The Products, Product Weight, Geometry And Other Variables;inspector Test On The Properties And The Accepted Variables Of The Product(every Hour), And Re-check The Inspection Operators' Products.















❸ Packaging /Pre-shipment quality control: check whether the packaging conformsto the order requirements; whether the package is complete as well as the codingis clear; and do visual inspection before shipment.

❹ Laboratory testing: the laboratory test items in the operation are as follows:

(1) Physical And Chemical Indicators

(2]rewet, Liner Wettability, Leakage, Ph Value, pull Strength, Whiteness Grade,sap, Microbe

(3) Microbial Indicators

(4) Total Number Of Bacteria/number Of Escherichia Coil

(5) Pathogen Detection

PRODUCTS
Baby Care Series

OEM / ODM welcomed

➤ Baby Diapers ➤ Japanese Zuiko Production Line





The diapers are thinner, softer and more comfortbale





Economic Style

Features: White PE backsheet,With PP frontal tape,With Leg cuff, With Easy sticker.
Styles: Ultra-thin&Super



Medium Style

Features: Breathable-Clotheslike back sheet backsheet, With PP frontal tape, With Leakage guardWith Easy sticker,With Waist band.
Styles: Ultra-thin&Thick



Premium Style

Features: Clothlike wetness indicator breathable PE backsheet, With Magic tape; With Leakage guard ;With Waist band.
Styles: Ultra-thin&Thick



Super Style

Item / Details	NB# Baby Diapers	S# Baby Diapers	M# Baby Diapers	L# Baby Diapers	XL# Baby Diapers
Net Weight(g/pc)	18±3	22±3	26±3	29±3	33±3
Length(mm)	360	400	440	480	530
Width (mm)	275	300	320	335	335
Packaging	66pcs/bag 4bags/ctn	60pcs/bag 4bags/ctn	50pcs/bag 4bags/ctn	40pcs/bag 4bags/ctn	36pcs/bag 4bags/ctn
Carton Size(cm)	48*36*27.5	49*38.5*25.5	49*42.5*24	50*45*21	50*47*20.5
Suitable baby weight (kg)	<5	4-8	6-11	9-14	12-17

Baby Care Series

OEM / ODM welcomed

➤ Baby pant Diapers ➤ Japanese Zuiko Production Line

Feature:



360° elastic waistband

The flexible design as underwear makes the baby move freely .

Super absorption core

Absorb quickly and repeatedly,keep skin dry always.

Wetness indicator

Remind and help you to change the pull-ups in time.

Super ventilation design

Cloth-like breathable, super soft outer layer with ventilation design will disperse moisture and allow air circulation to keep the baby's skin dry and comfortable.

Underwear design

The pull up is like underwear easy to pull on and take off. It is simple to wear that makes the baby enjoy playing and learning.

Prevent leakage with triple protection design

1.Stereoscopic core protect:
Special design keep fluid from spreading to edges and prevent leakage.

2.Double leg–cuff protect :
fit comfortly around baby's leg to prevent leakage.

3.Water proof protect:
leak guard to prevent side leakage.

The cute cartoon design:

Brings more fun to change the pull-ups and makes the baby more lovely.



Stretch into the pull-ups from under as shown to help your baby put on through the legs.



Adjust the pants below the belly button.



If the legbands and waistbands around abdomen are in place, use your fingers to pull them outside prevent side leakage.



Open the pants and let the baby hold you while standing, then help put it on,one side at a time.



Super Style

Item / Details	M	L	XL	XXL
Net Weight(g/pc)	32±2	34±2	36±2	38±2
Length(mm)	490	510	530	545
Width (mm)	365	390	390/415	415
Packaging	46pcs/bag 4bags/ctn	36pcs/bag 4bags/ctn	32pcs/bag 4bags/ctn	28pcs/bag 4bags/ctn
Carton Size(cm)	43*38.5*32	39*375*32	41*35*28.5	41.5*35.5*26.5
Suitable baby weight (kg)	6-9	9-14	12-15	>18

Adult Care Series

OEM / ODM welcomed

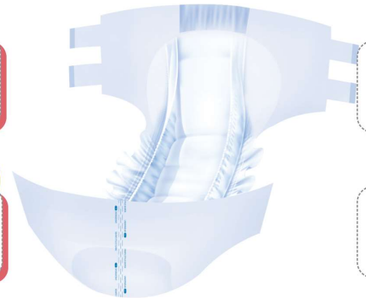
Adult Diapers



Breathable
Waterproof back sheet that enables the air to flow to maximise skin integrity.

Odour control
New generation Super absorbent polymer:maximize the absorbency leveland neutralises odours.

Refastenable tapes
Refastenable frontal taps,good for multiple times of tape applications,easy tu use



Wetness indicator
The wetness indicator will disappear in contact withurine and indicates when the pad should be changedfor maximum comfort.

A.D.L.(acquisition&distribution Layer)
The acquisition layer improves the rate of absorption，greatly reducing the risk of leakage and any potentialfeeling of wetness.

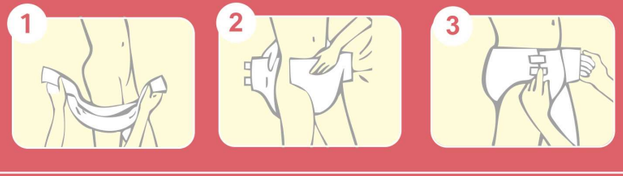
Leakage Guard
Soft and fitted leakage guards help stop leakageto minimize accidents, you can use it far moresafely.

how to use

Lying Down:



standing up:





ECONOMIC STYLE

tures: White PE backsheet,
With PP frontal tape,
With Leakage guard,
With Easy sticker



MEDIUM STYLE

Features: Wetness indicator PE backsheet,
With PP frontal tape,
With Leakage guard,
With Easy sticker



PREMIUM STYLE

Features: Cloth like wetness indicator PE backs heet;
With PP frontal tape;
With Leakage guard;
With Waist band.

Item / Details	M# Adult Diapers	L# Adult Diapers	XL# Adult Diapers
Net Weight(g/pc)	96±5	116±5	126±5
SAP(g/pc)	9	11	13
Length(mm)	800	900	1030
Width (mm)	650	750	840
Woven bag Packaging	10pcs/bag 8bag/pp bag	10pcs/bag 8bag/pp bag	10pcs/bag 8bag/pp bag
Woven bag Size(cm)	48*17*79	51*19*84	56*19*84
Suitable hip size (kg)	76-114	101-139	127-165

Adult Care Series

OEM / ODM welcomed

Adult Pant Diapers



4 Outstanding Design



Extra

Item / Details	M# Adult Pants	L# Adult Pants	XL# Adult Pants	XXL# Adult Pants
Net Weight(g/pc)	55±5	56±5	59±5	77±5
SAP (g/pc)	8	8	8	8
Length(mm)	775	775	825	850
Width(mm)	530	590	710	840
Packaging	10pcs/bag 10 bags/ctn	10pcs/bag 10 bags/ctn	10pcs/bag 10 bags/ctn	10pcs/bag 10 bags/ctn
Carton Size(cm)	85x22x35	88x23x36	89x23x37	92x46x24.5
Suitable Waist Size(cm)	65-80	80-100	85-120	110-150

Features

Underwear Design;
Leakage guard;
Light;
EP/PP Non-woven;
Breathable&Comfortable;
suitablefor sales in supermarkets, chain stores,shops etc.

360 waistband-closed fitting comfortable



Super Plus

Item / Details	M# Adult Pants	L# Adult Pants	XL# Adult Pants	XXL# Adult Pants
Net Weight(g/pc)	70±5	76±5	88±5	95±5
SAP (g/pc)	12	12	14	14
Length(mm)	775	775	825	850
Width(mm)	530	590	710	840
Packaging	10pcs/bag 10bags/ctn	10pcs/bag 10 bags/ctn	10pcs/bag 10 bags/ctn	10pcs/bag 10bags/ctn
Carton Size(cm)	86x24x35	91x25x37	91x26x38	92.5x52x24
Suitable Waist Size(cm)	65-80	80-100	85-120	110-150

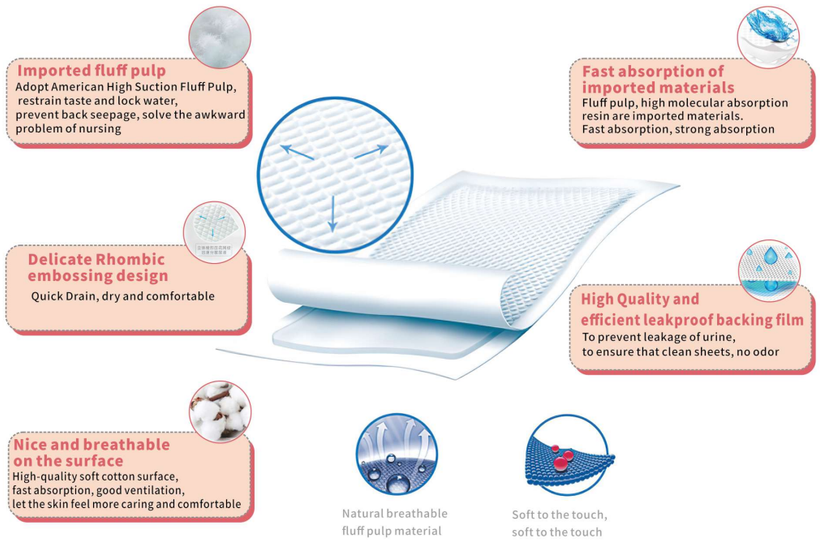
Features

Underwear Design;
Leakage guard;
Heavy;
EP/PP Non-woven;
Breathable&Comfortable;
Suitable for usage in hospitals, nursing houses,pharmacies etc.

Adult Care Series

OEM / ODM welcomed

➤ Underpads
(maximus Length:150cm;maximum Width:80cm)





(Ultra-thin)			
Item / Details	60*60cm Underpads	60*90cm Underpads	60*150cm Underpads
Net Weight(g/pc)	57+-2	82+-2	116+-2
SAP (g/pc)	4	6	7
Packaging	10pcs/bag 6bags/ctn	10pcs/bag 6bags/ctn	6pcs/bag 10bags/ctn
Carton Size(cm)	60*45*28.5	65*31*24.5	51*46*27

Features

PE Backsheet,
Tissue,
With Fluff&SAP;
Non-woven Topsheet;
Ultra-thin

Adult Care Series

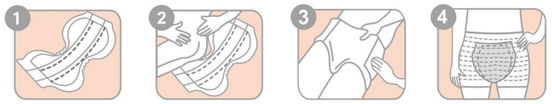
OEM / ODM welcomed

➤ Adult Pads

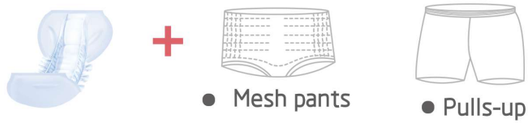




How to Use



The **Adult insert pads** are used with:



Item / Details	S#Adult Anatomic Pad	L# Ad It AnatomicPads
Net Weight(g/pc)	67+-4	96+-4
SAP (g/pc)	9	11
Length(mm)	605	690
Width(mm)	330	350
Packaging	10pcs/bag 8 bags/ctn	15pcs/bag 4 bags/ctn
Carton Size(cm)	41x33x42	53x46x37

Economic Style

Features: White PE backsheet, With PP frontal tape With Leakage guard

Medium Style

Features: Wetness indicator PE backsheet, With Leakage guard, With ADL

Premium Style

Features: Clothlike wetness indicator PE breathable backsheet; With Leakage guard; WithAD

Adult Diapers for light incontinence (low-waisted)

OEM / ODM welcomed





Suitable for babies and mothers with mild incontinence or man/women with mild incontinence, especially during long-distance travel, this product has the effect of protecting personal privacy

Description

With super thin absorption core
With Elastic Leg Cuff and Inner standing Leak Guards
With Soft Breathable Non-Woven Back sheet
With individual pack







Item	SIZE	Product size (mm)	Core/N.W(g)	PCS/BAG	BAGS/CTN	Suitable hipline Size (CM)
Man	L#	590*640	410/39.5	6	12	60-95
	XL#	650*640	410/40	6	12	80-105
Women	F#	590*640	410/39.5	6	12	60-95

Baby Bibs

OEM / ODM welcomed









Disposable Baby Bibs is made of ultra thin fiber. Super comfrortable and silky soft and alcohol-free.
Powerful and instandly absorption prevent baby's slobber and keep healthy

Item No.: JHBIB-01

Length * Width: 24.5x 39.5mm

Package: 10 Pcs/Bag ; 48Bag/Case

Disposable Baby Bibs is with 3 layer:
1.Top layer: Non woven;
2.Middle layer: Tissue with lovely cartoon design;
3.Bottom layer: P.E back sheet







Item / Details	Baby Bibs
NetWeight(g/pc)	7.4+-0.6
Length(mm)	355
Width(mm)	235
Packaging	10pcs/bag, 36bags/ctn
Carton Size(cm)	46*22*26.5

Features

Non-woven, With/without Bag

Female Care Series

OEM / ODM welcomed

sanitary napkins



Cotton Cover Series

Ltem No:C240-10P
Length/mm:240mm
Pcs/Bag:10
Bag/Case:48





Dryness Web Series

Ltem No:C240-10P
Length/mm:240mm
Pcs/Bag:10
Bag/Case:48



Magic Absorption Series

Ltem No:C240-10P
Length/mm:240mm
Pcs/Bag:10
Bag/Case:48





Cotton Cover Series

Ltem No:C260-10P
Length/mm:260mm
Pcs/Bag:10
Bag/Case:48





Dryness Web Series

Ltem No:D260-10P
Length/mm:260mm
Pcs/Bag:10
Bag/Case:48





Magic Absorption Series

Ltem No:M260-10P
Length/mm:260mm
Pcs/Bag:10
Bag/Case:48





Cotton Cover Series

Ltem No:C290-10P
Length/mm:290mm
Pcs/Bag:10
Bag/Case:48





Dryness Web Series

Ltem No:D290-10P
Length/mm:290mm
Pcs/Bag:10
Bag/Case:48





Magic Absorption Series

Ltem No:M290-10P
Length/mm:290mm
Pcs/Bag:10
Bag/Case:48



Female Care Series

OEM / ODM welcomed

sanitary napkins



Over length Series
Night usage

ADL 350mm/405mm



Cotton Cover Series
Ltem No:C350-6P
Length/mm:350mm
Pcs/Bag:6
Bag/Case:48



Dryness Web Series
Ltem No:D350-6P
Length/mm:350mm
Pcs/Bag:6
Bag/Case:48



Cotton Cover Series
Ltem No:C405-6P
Length/mm:405mm
Pcs/Bag:6
Bag/Case:48



Dryness Web Series
Ltem No:D405-6P
Length/mm:405mm
Pcs/Bag:6
Bag/Case:48

Side Gathers Prevent Side Leakage

3D leak Prevent Channel prevent side leakage perdectly.



Cotton Cover Series
Ltem No:C240-10P-H
Length/mm:240mm
Pcs/Bag:10
Bag/Case:48

Side Gathers Prevent Side Leakage

3D leak Prevent Channel prevent side leakage perdectly.



Dryness Web Series
Ltem No:D260-10P-H
Length/mm:260mm
Pcs/Bag:10
Bag/Case:48



Dryness Web Series
Ltem No:D290-10P-H
Length/mm:290mm
Pcs/Bag:10
Bag/Case:48

sanitary napkins/panty liner



Cotton Panty Liner
Ltem No:HC-140P
Length/mm:155mm
Pcs/Bag:40
Bag/Case:60



Dryness Panty Liner
Ltem No:HD-40P
Length/mm:155mm
Pcs/Bag:40
Bag/Case:60



Mini Sanitary Napkins
Ltem No:mini-16P
Length/mm:180mm
Pcs/Bag:16
Bag/Case:60



Lady pants
(period pants)

155mm



180mm



200mm



210mm



240mm



260mm



280mm



290mm



330mm



405mm

---------- Panty Liners ----------

Features : Full cover and wave shape design, cotton-cover or dryness topsheet; soft&comfortable

Item / Details	155mm Panty Liners	180mm Panty Liners
NetWeight(g/pc)	1.7±0.1	3.3±0.1
Length(mm)	155	180
Width(mm)	60/48	78/66
Packaging	40pcs/bag 60bags/ctn	20pcs/bag 48bags/ctn
Carton Size(cm)	36x33x26	45.5x30x29

----------Sanitary Napkins ----------

Features : Wide range of products, Full cove, Three strips top sheet and Leakage Guard structures for selection, Dryness & Cleanness, Cotton-cover or Ultra-thin styles can meet different women's demands.

Item / Details	210mm Sanitary Napkins	235/240mm Sanitary Napkins	260mm Sanitary Napkins	280mm Sanitary Napkins	290mm Sanitary Napkins	330mm Sanitary Napkins	405mm Sanitary Napkins
Length (mm)	210	235/240	260	280	290	330	405
Width (mm)	148	160	160	160	160/145	160	165
Packaging	10pcs/bag;48 bags/ctn						
Carton Size(cm)		51x19x37	42x39.5x24.5	45.5x32x34	46.5x29.5x49		

Lady Pants

OEM / ODM welcomed





- For Heavy Period
- For Overnight Use
- For Post Natal Period



Elastic Waist Band
Soft and stretchable waist band contoured to the waist providing comfort for every move.

Breathable Cover
Allows circulation of air that prevents skin irritation and rashes.

Soft Cotton Cover
Soft cover that provides clean and comfortable feeling.

Super Absorbent Pad
Liquid is drawn and locked inside the pants for a dry feeling.

Side Leak Guard
Leak guard contoured to the legspreventing leaks.

In attractive design

How To Use

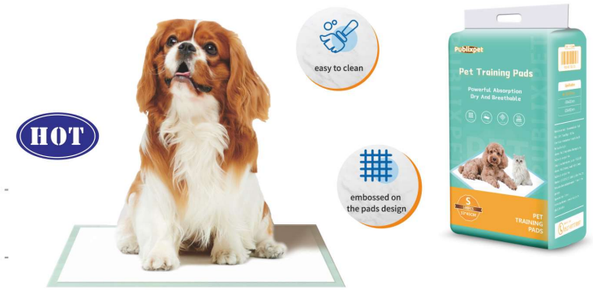


Item / Details	L# Lady pants
Net Weight(g/pc)	42±4
SAP (g/pc)	4
Length(mm)	590
Width(mm)	660
Packaging	4pcs/bag 36 bags/ctn
Carton Size(cm)	56x36.5x29

Pet Pads

OEM / ODM welcomed

QUICK ABSORPTION, WORRY FREE FOR DOGS.
MANY SIZES TO CHOOSE
SUITABLE FOR DIFFERENT DOGS.



Product parameters

SPECIFICATION

Brand
Publixpet

name
Pet training urine pad

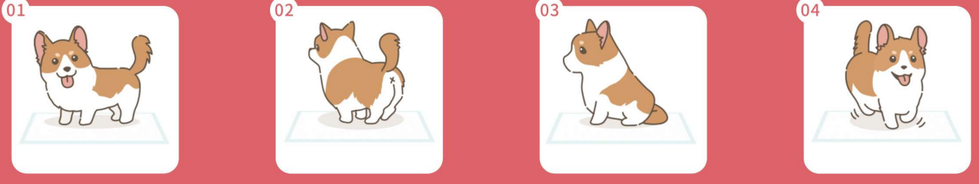
Material
Non-woven fabric, toilet paper, imported wood pulp, sap , pe film

Effect
Instant Absorption, no leakage ,Three-dimensional rhombus diversion, safe ingredients without fear of puppy licking



SIZE	Product size (cm)	PCS/BAG
S#	33*45	100
M#	45*60	50
L#	60*60	40
XL#	60*90	20
XS#	33*45	20

Train You Dog To Go To The Toilet At Fixed Point



01 functional partition, fixed location

02 observe and guide, form a habit

03 reprimand in a low vice, deepen pet' s memory

04 encourage in time, guide correctly

Wet Wipes/Cotton towel/Soft tissue

OEM / ODM welcomed

wet wipes

DAFI 50 pcs cleansing soft wipes



Specification: 150*200MM
Spunlace : 20% viscose 45 grams straight-laid plain weave.
Product selling points: Spunlace cloth material soft skin, EDI pure water, Mild formula: food、harmaceutical grade formula ingredients, no fragrance、formaldehyde、alcohol、migratory fluorescent agent,、less foam.

DAFI 10 pcs cleansing soft wipes



Specification: 150*200MM
Spunlace : 20% viscose 45 grams straight-laid plain weave.
Product selling points: Spunlace cloth material soft skin, EDI pure water, Mild formula: food、harmaceutical grade formula ingredients, no fragrance、formaldehyde、alcohol、migratory fluorescent agent,、less foam.

DAFI 40 pcs moist toilet paper



Specification: 130*200MM
Spunlace : 60 grams of flushable embossed wood pulp cloth
Product selling points: Dispersible wood pulp cloth material, softer, more comfortable to the touch, EDI pure water, can be used for cleaning after going to the toilet, Genital care.

DAFI 80 pcs Baby hand and mouth wipes



Specification: 140*190MM
Spunlace : 30% viscose 50g cross pearl pattern
Product selling points: Spunlace cloth material soft skin, EDI pure water, Mild formula: food, pharmaceutical grade formula ingredients,Aloe Vera, Vitamin E , no fragrance, formaldehyde, alcohol, migratory fluorescent agent, less foam.

DAFI 10 pcs Baby hand and mouth wipes



Specification: 140*190MM
Spunlace : 30% viscose 50g cross pearl pattern
Product selling points: Spunlace cloth material soft skin, EDI pure water, Mild formula: food, pharmaceutical grade formula ingredients,Aloe Vera, Vitamin E , no fragrance, formaldehyde, alcohol, migratory fluorescent agent, less foam.

Dafi 10 pcs alcohol wipes



Specification: 150*200MM
Spunlace : 30% viscose 40 grams straight-laid plain weave
Product selling points: 75% alcohol, disinfection, sterilization and cleaning. Can be used for sanitation and cleaning at home, office, business trip and travel.

Name : Mamamia 80 pcs wet wipes



Specification: 150*200MM
Spunlace : 100% viscose 50g cross plain weave
Product selling points: 100% plant fiber, biodegradable, skin-friendly, softer material. Gentle formula: food and pharmaceutical grade formula ingredients, no fragrance, formaldehyde, alcohol, migratory fluorescent agent, less foam.

Name : Mamamia 10 pcs wet wipes



Specification: 150*200MM
Spunlace : 100% viscose 50g cross plain weave
Product selling points: 100% plant fiber, biodegradable, skin-friendly, softer material. Gentle formula: food and pharmaceutical grade formula ingredients, no fragrance, formaldehyde, alcohol, migratory fluorescent agent, less foam.

Mamamia 50 pcs alcohol wipes



Specification: 150*200MM
Spunlace : 30% viscose 40 grams straight-laid plain weave
Product selling points: 75% alcohol, disinfection, sterilization and cleaning. Can be used for sanitation and cleaning at home, office, business trip and travel.

Comfrey 50pcs Adult care wet wipes



Specification: 150*200 MM
Spunlace : 50% viscose 55g straight pave pearl pattern
Product selling points: Skin-friendly soft spunlace cloth. Gentle formula: cosmetics, pharmaceutical-grade formula ingredients, containing aloe essence, nourish delicate skin, add vitamin E, protect the skin barrier, moisturize the skin, PH value is weakly acidic, free of fragrance, alcohol, formaldehyde, foam

White cross 80pcs Adult wipes



Specification: 150*200 MM
Spunlace : 40% viscose 42 grams straight-laid plain weave
Product selling points: Increase the skin-friendly soft spunlace cloth. Gentle formula: food-grade, pharmaceutical-grade formula ingredients, Aloe ,Vitamin E.

HUIQUAN Adult wipes



Specification: 150*200 MM
Spunlace : 40% viscose 42 grams straight-laid plain weave
Product selling points: Skin-friendly soft spunlace cloth. Gentle formula: food-grade, pharmaceutical-grade formula ingredients,Aloe ,Vitamin E.

cotton towel

Mamamia Skin-friendly cotton soft towel



Specification: 150*200 MM* 100 pcs
Material: pure cotton
Pure cotton material, soft touch, delicate, skin-friendly and soft
Replace towels
Replace Make-up cottons
Replace wet wipe
Replace tissue

soft tissue

Dafi 3 layers*60 pcs soft tissue



Specification: 130*180 MM
Base paper: 14.5 grams * 3 layers
Product selling points: Imported high-quality virgin wood pulp, added imported moisturizing factor, repeated wiping when you have a cold and runny nose .
Not easy to cause red nose.

Raw material series

Quality system, production workshop, main products, product features

Quality system

Fully enclosed positive pressure workshop, full-process closed-loop management of man, machine and material





Real-time monitoring of multiple inspections, no dead ends in quality management





Our promise is that every roll of production is strictly inspected, and every roll of film is strictly compared before leaving the factory, and the quality is always guaranteed.

production workshop




Online flaw detector



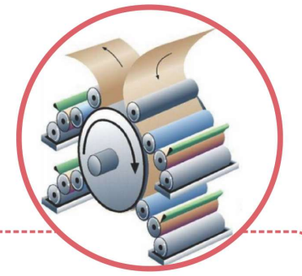
Automatic touch head thickness gauge



Material one workshop

At present, there are PE film casting lines, breathable film lines, perforated film lines, and stretch film lines. The weight can be controlled to plus or minus 1 gram when equipped with an Automatic touch head thickness gauge. The installation is equipped with an online flaw detector, in which the defect data can be retained for half a year, forming a traceable product, and guaranteeing the highest quality to customers.







Material second workshop

At present, the company has 2 domestic technology-leading flexographic printing production lines controlled by servo motors,Can produce high-precision products for positioning and cutting various color registrations.The advanced configuration and highly stable production line not only increase the capacity of the equipment, but also improve the quality of the products more efficiently, ensuring that the quality of each batch of products delivered can exceed customer expectations.

Raw material series

Quality system, production workshop, main products, product features

Main Products



Breathable PE Film

Weight : 14-40
Width :60-2000
Air permeability:500-4000
Colors : white/ pink/blue/etc



Mesh film

Weight : 20-30
Width :60-1100
Colors : whit/blue/etc
Hole type: PSB/PN/CW/HW
HR/PHB/ETC



PE Film

Weight :15-30
Width :60-2000
Ash: 0-45
Colors : white/blue/red/etc



Stretch film

Weight : 20-25
Width :500-2000
Type: Hand use,
machine use film



Flexographic printing

Weight;14-20
Color：1-6 color
Series；Positioning cut,
normal layout



Gravure printing

Weight 15-24
Color： single and double
colors
Series: Urine ink print,
Ordinary print



Full composite printing

Weight:25-65
Width:340-1600
Series:Centered,
full composite

We firmly believe that high-quality printing products, a strong sales and technical team, and advanced management concepts will create greater value for customers.

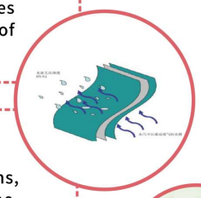
product features-Breathable PE Film

Product description

The breathable film is a product derived from the cast embossed film. It uses special raw materials and production processes. The surface is densely covered with many special microporous structures that can block water droplets or mist droplets, but allow gas molecules such as water vapor to pass through. , With waterproof and breathable function

Product Usage

Mainly used in baby diapers, women’ s sanitary napkins, pads, but also used in disposable surgical gowns, breathable clothing fabrics, medical packaging, construction wood covering and other occasions that require both waterproof and breathable functions







产品性能

测试项目	测试方法	单位	性能指标
5%拉伸强度	ASTM D882-1997	(g/in)	纵向 MD > 250 横向 CD > 100
断裂拉伸强度	ASTM D882-1997	(g/in)	纵向 > 960 横向 > 250
断裂伸长率	ASTM D882-1997	(%)	纵向90-150 横向290-500
热收缩率	JIS K6734	(%)	纵向 < 15
撕裂强度	QB/T 1130-1991	(N)	纵向 > 0.1 横向 > 0.5
透湿度	JIS 20208-1976	(g/nf 24hr)	500-6000
透气度	JIS P8117	(s/100 ml)	100-10000
电晕表面张力	GB/T 14216-1993	(mN/m)	> 40
膜厚度	GB/T 6672-2001	(μm)	30-100

product features- PE Film

Product description

PE Film embossed film is a kind of special functional film produced by the surface treatment (embossing, matting, etc.) technology of the film with polyethylene resin as the basic component. The products (15gsm-30gsm)produced by Haoyue have high comprehensive performance, not only have a certain degree of stiffness, but also have a unique appearance and feel, making them delicate, smooth and gentle. Haoyue can produce brand new materials with 10% ash-45% ash content and the PH value can be controlled below 8.

产品性能

测试项目	测试方法	单位	性能指标 基重≤20g/㎡
5%拉伸强度	ASTM D882-1997	(g/in)	纵向 > 200 横向 > 200
断裂拉伸强度	ASTM D882-1997	(g/in)	纵向 > 600 横向 > 400
断裂伸长率	ASTM D882-1997	(%)	纵向 > 300 横向 > 300
热收缩率	JIS K6734	(%)	纵向 < 5
电晕表面张力	GB/T 14216-1993	(mN/m)	> 40

粉红R-1　粉红R-2　黑色 B

浅紫P-1　浅紫P-2　浅紫P-3

浅蓝B-1　浅蓝B-2　浅蓝B-3

桔黄Y-1　桔黄Y-2　火黄Y-4

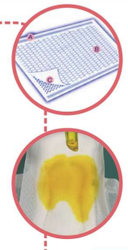
Raw material series

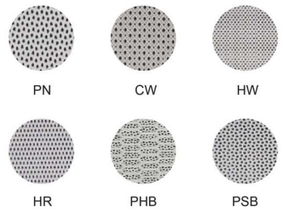
Quality system, production workshop, main products, product features

product features-Functional perforated film

Product description

Functional perforated film is a product developed by Haoyue in 2008. Due to traditional disposable sanitary products, such as women' s sanitary napkins, baby diapers, etc., the surface covering layer closest to the skin generally uses non-woven fabrics, but the use of non-woven fabrics is prone to reverse osmosis and makes people feel uncomfortable. In order to solve the problem of non-woven fabric reverse osmosis and infiltration speed, the PE film is mechanically perforated to form small holes with a three-dimensional funnel-shaped structure on the surface of the film, so that the liquid can rapidly infiltrate and ensure that the liquid penetrates into the absorbent layer. Not easy to reverse seepage to the surface.





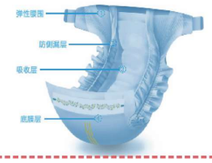
测试项目	测试方法	单位	性能指标
断裂拉伸强度	ASTM D882-1997	(g/in)	纵向 > 800 横向 > 900
断裂伸长率	ASTM D882-1997	(%)	纵向 > 300 横向 > 400
表观厚度	GB/T 6672-2001	(μm)	25-50
摩擦系数	ASTM D1894		0.3-0.6
45°表面光泽度	ASTM D2457-1997		4.0-8.0
克重精度	ASTM D756	g/㎡	±1

product features-Composite membrane

Diapers, urine /nursing pads (baby, adults)







Product name : Protective clothing fabric
Material composition: non-woven fabric + P.E film
Weight :55-68
Width: 160
Composite process: PUR Hot melt adhesive is non-toxic and tasteless
Testing standard: Technical requirements for disposable protective clothing
Colors: blue, white, Colors can be customized.





Product features – Stretch film

Production equipment







Material selection
Select PE material,Strong toughness, no fog, no pollution to products



Strong flexibility
Pass the test and not easy to puncture



High transparency
High smoothness and good retraction



Good extensibility
The package is tight

Product features-Printing film

Flexo printing

The ink adopts water-based ink, which is a low-viscosity volatile drying ink with alcohol and water as the main solvent. It has a fast drying speed and is suitable for high-speed multi-color printing on flexographic boards. The application of pollution-free and fast-drying water-based ink is extremely beneficial to environmental protection, and the color can be adjusted arbitrarily according to customer needs.
The equipment adopts the domestic highest-end satellite flexographic printing, which can produce 4-6 colors at the same time, with accurate color registration, stable positioning and cutting length, left and right deviations within 1 millimeter, and no deviation inside and outside the roll.



Gravure printing





Sanitary napkin packaging film
High temperature, Non stick print ink





Wetness Indicator
Strong adhesion, melting in water



Diapers
Clear pattern,No fade.

R&D Innovation

1 ➤ our production line is complete, and we are capable of producing the majority products in personal health care industry.

2 ➤ our production lines are provided by the top domestic equipment suppliers, and the glue machines are all imported from the United States.

3 ➤ So far, we have 4 full-servo production lines for baby diaper, 1 full servo production linefor Baby pants pull up,2 full-servo production lines for adult diaper, 2 full-servoproduction lines for adult pull-ups, 3 full-servo production lines for under pads,1 1 full-servo production lines for sanitary napkins, 2 production lines for panty liners,6 production lines for wet wipes, 1 production line for baby, adult, pet and 4 production lines for PE Film.

4 ➤ Production speed of baby diaper 380pcs/min, adult diaper 200pcs/min, adult pull-ups 150pcs/min, under pads 150pcs/min, sanitary napkins 600pcs/min,Baby pull-ups 300pcs/min.



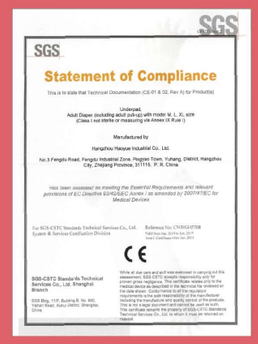


Honor Qualification Certificates:ISO、REACE、FDA、CE


IQNet
THE INTERNATIONAL CERTIFICATION NETWORK
CERTIFICATE
Hangzhou Haoyue Personal Care Co.,Ltd.
OHSAS 18001:2007
Registration Number: CN-0021SS1625R1M


IQNet
THE INTERNATIONAL CERTIFICATION NETWORK
CERTIFICATE
Hangzhou Haoyue Personal Care Co.,Ltd.
ISO 14001:2004
Registration Number: CN-0021SS2216R1M


IQNet
THE INTERNATIONAL CERTIFICATION NETWORK
CERTIFICATE
Hangzhou Haoyue Personal Care Co.,Ltd.
ISO 9001:2008
Registration Number: CN-0021SQ1543R1M


SGS
Statement of Compliance
Hangzhou Haoyue Industrial Co., Ltd
No.3 Fengdu Road, Fangdu Industrial Zone, Pingyao Town, Yuhang, District, Hangzhou City, Zhejiang Province, 311114, P. R. China
CE


CEC
ENVIRONMENTAL MANAGEMENT SYSTEM CERTIFICATE
Jiangsu Haoyue Industrial Co., Ltd.
Environmental Management System
GBT 24001-2016 / ISO 14001:2015
CHINA QUALITY CERTIFICATION CENTRE


CEC
QUALITY MANAGEMENT SYSTEM CERTIFICATE
Jiangsu Haoyue Industrial Co., Ltd.
Quality Management System
GBT 19001-2016 / ISO 9001:2015
CHINA QUALITY CERTIFICATION CENTRE


CEC
OCCUPATIONAL HEALTH AND SAFETY MANAGEMENT SYSTEM CERTIFICATE
Jiangsu Haoyue Industrial Co., Ltd.
GBT 45001-2020 / ISO45001:2018
CHINA QUALITY CERTIFICATION CENTRE


CEC
MEDICAL DEVICES-QUALITY MANAGEMENT SYSTEMS CERTIFICATE
Jiangsu Haoyue Industrial Co.,Ltd
Quality Management System
YY/T 0287-2017 / ISO 13485:2016
CHINA QUALITY CERTIFICATION CENTRE


SGS
Jiangsu Haoyue Industrial Co., Ltd.
ISO 22716
Cosmetics – Guidelines on Good Manufacturing Practices (GMP)


CERTIFICATE OF REGISTRATION
Registrar Corp


SGS
Jiangsu Haoyue Industrial Co., Ltd
Regulation (EU) 2016/425
FINAS


TÜVRheinland
Test Report No.: SH2021010104395
Client: Hangzhou Haoyue Industrial Co., Ltd.
Manufacturer's name: N/A
Sample /Receiving date: Jan. 04, 2021
Delivery condition: Apparel good. Samples tested as received
Test duration:
Test specification:
Test result:
Please refer to test pages.
Tested by:
Checked by:


SGS
Jiangsu Haoyue Industrial Co., Ltd.
US FDA CFSAN
Cosmetic Good Manufacturing Practice (GMP) Guidelines

全心以赴 · 成就卓越

豪悦 Haoyue